

### Knock Down Pan Rack (BR-R3) Assembly

1. Place frames with runners on their sides. Take a cross bar and insert the bottom posts into the squares on the cross bars.
2. Insert the casters into the bottom of the uprights and tighten with included nuts and bolts. Do the same on the other side of the bottom of the rack.
3. At the top of the rack take the cross bar that has screw holes in the end of the bar and place it between the uprights. Tighten down with the enclosed nuts and bolts .Do the same on the other side of the top of the rack.
4. Insert the middle crossbar that has screw holes in the end of the bar. Insert the screws on both sides and tighten down. Do the same on the other side of the rack.
5. Set rack into place for use.

\*\* Note bolt holes may not line up exactly. If this occurs, use the wrench to twist the bolt through the holes. This is the reason the rack is extremely rigid after assembly.

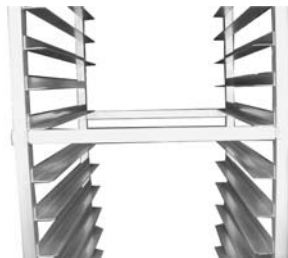
1. Bottom



2. Top



3. Middle



### Tools needed

Wrench or Socket Wrench

### Parts in the box

2 upright frames



2 bottom cross bars

2 top cross bars



2 center cross bars

4 TPR stem casters

1 bag of (4) nuts and (12) screws



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